The Best in Butcher Block Work Surfaces for

Industrial & Institutional

Benchtops & Work Surfaces

Wood Works Harder.

Outfit your shop with nature's original solid surface

Today's work environments are changing. Workers are spending more hours in the workplace, which demands spaces be both conducive to productivity—and comfortable.

When choosing a surface to stand-up to all the ways people work, edge-grain butcher block is the natural choice. Its warmth and durability are unmatched. It transforms cold, sterile work environments into spaces for comfortable productivity.

Our UV-cured Durakryl 102® factory finish is impervious to most solvents. It's stain-resistant and cleans up with common cleaning solutions. When properly maintained, your investment will last a lifetime. And butcher block tops can be easily resurfaced, repurposed or recycled.

Wood Welded®, the original innovator of laminated Butcher Block surfaces, offers tops in a range of sizes to fit most industrial and institutional applications. Our fabrication methods allow for flexibility and complete customization for cut-outs, grommets, pilot holes, routed surfaces and parts trays.

From factories and shipping fulfillment centers, to shops, garages, assembly lines, and even "clean room" laboratories, choose Wood Welded butcher block for the best in versatility and functionality.

Standard Fabrication Details

Specifications and factory standards

Standard Wood Species: Blended solid maple. Blonde to light brown edge-grain laminated staves with darker areas of figured grain pattern.

Standard Edge Styles:

1/4" radius edge top and bottom

Bullnose or comfort edge

Standard Lamination: Edge-grain, butt joints
Standard Shape: Rectangular
Standard Finishes: Durakryl 102® (mineral oil optional)
Standard Thickness: 1-3/4

Standard Sizes*

All measurements listed in inches. *Custom sizes and shapes available upon request.

Workbench & Laboratory Tops: 1-3/4" Thick

Length	Depth	Thickness
24	24	1-3/4
30	28	1-3/4
36	24	1-3/4
48	12, 24, 28, 30, 34, 36	1-3/4
60	12, 24, 28, 30, 34, 36	1-3/4
72	12, 24, 28, 30, 34, 36	1-3/4
96	12, 24, 28, 30, 34, 36	1-3/4
120	12, 24, 28, 30, 34, 36	1-3/4
144	12, 24, 28, 30, 34, 36	1-3/4

Workbench & Laboratory Tops: 2-1/4" Thick

Length	Depth	Thickness
24	48, 60, 72, 96, 120, 144	2-1/4
30	48, 60, 72, 96, 120, 144	2-1/4
36	48, 60, 72, 96, 120, 144	2-1/4

Student/Classroom Workstations

Capacity	Length	Depth	Thickness
2-Student Station	64	28	2-1/4
4-Student Station	64	54	2-1/4
8-Student Station	128	128	2-1/4

Customization:
Our work surfaces can be customized with cut-outs, grommets, pilot holes, custom edges, parts trays and more!

When Clean is Critical

Butcher block is safe, sanitary and sealed

When cleanliness is crucial to your operations, like laboratories, electronics assembly plants and "clean room" facilities, you can trust Wood Welded® Butcher Block. Our factory finish, Durakryl 102®, features a hard satiny finish, which is resistant to reagents, including many acids, alcohols and acetone. The finish seals the block and allows for easy clean-up with most cleaning solvents. Northern hard maple blocks have a Janka hardness rating of 1450. Their durability can withstand almost anything.

And for further peace-of-mind, we offer "The Good Stuff," a maintenance and refinishing product that is ideal for touching up damaged or scratched surfaces, or for totally refinishing a block.

Factory Finish

Wood Welded® Butcher Block surfaces come standard satin finished with DURAKRYL 102®, an environmentally-friendly, protective finish. This urethane-based finish is resistant to stains, most cleaning products and solvents. Tops are also available with a rubbed mineral oil finish for any wood type, upon request.

Maintenance Products

We offer products to maintain each of our factory finishes, DURAKRYL 102® and rubbed oil:

For Durakryl 102® Finish Tops:
'The Good Stuff' Urethane Gel

- For new, unfinished wood surfaces or for refinishing butcher block tops
- Urethane-based formula
- Safe for incidental food contact
- Stain-resistant
- Easy rub-on application, clear satin, non-yellowing

For Mineral Oil Finish Tops:
'Emmet's Elixir' Wood Conditioner

- Food-safe beeswax and mineral oil formula with an anti-microbial agent
- Restores luster to mineral oil finished surfaces
- Use regularly to condition cutting areas
- Easy-to-use, rosemary-lemon scent

"Green" by Nature

Manufacturing processes that are eco-excellent

Every year we fashion 8,000,000 board feet of hardwood into butcher block of beauty and function. So, respect for our resources comes naturally. Our eye on sustainability and low-impact manufacturing are the reasons we'll be into wood for good.

- **Sustainable harvesting:** Our forest stewardship team purchases raw lumber from reputable mills. With sensible harvesting and managed re-growth, we give back to the land what we take.
- **No wood waste:** The scrap and sawdust generated in the production process heats our plant and fires our kilns.
- **VOC-free finishes and adhesives:** Our state-of-the-art finish and formaldehyde-free glue produces no V.O.C.'s.
- **Extended product lifecycle:** In a disposable world, butcher block, when properly maintained, will last a lifetime. Tops can be resurfaced, repurposed or recycled.
- **Minimally processed:** Relative to many complex, highly processed modern materials, solid hardwood butcher block requires less energy and chemical inputs/outputs to produce.

Wood for Good

140 Years of Building the World's Best Butcher Block

There is a simple pride of craftsmanship ingrained in all we do. It's evident in our products, processes and people. They are the reason we are the world's oldest and largest manufacturer of butcher block. Specify the original, Wood Welded® Butcher Block.

For More Information:

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BALLY BLOCK CO.